



## HOLEX Pro cutting disc "2 in 1", Disc Ø: 115mm



### Order data

Order number	563500 115
GTIN	4045197593153
Item class	52M

### Description

#### Version:

**Universal cutting disc for steel and stainless steel.**

Easy-cutting and stable.

#### Application:

For freehand cutting using electric and pneumatic angle grinders with maximum 80 m/s peripheral cutting speed  $v_c$ .

#### Specification:

**A30Q-BF.**

#### Note:

The disc thickness should be at least 20% of the material thickness to be cut.

### Technical description

Shape	42
Disc thickness	2 mm
Shape description	depressed centre
maximum speed	13300 min <sup>-1</sup>

Bore Ø	22.23 mm
Specification	A30Q-BF
Disc Ø	115 mm
for material thicknesses	6 - 10 mm
Grinding medium code	A
Iron, sulphur and chlorine constituents	< 0.1 %
recommended approach angle	90 degrees
optimised for material	HSS
optimised for material	Steel
Propulsive equipment	Angle grinder
maximum circumferential speed	80 m/s
Type of product	Cutting disc

## User data

	Suitability	V <sub>c</sub>	ISO code
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable only under restricted conditions		
INOX	suitable only under restricted conditions		
Ti	suitable only under restricted conditions		
GG(G)	suitable only under restricted conditions		
dry	suitable		